

# START



The most important blocks are:



- ← “Green Flag” marks the start of the code and executes it when clicked.
- ← “Reset” clears the stage and sets the pen back to the default position, very useful when you re-run a pattern while testing it.
- ← “Pen down” starts the process of drawing / stitching

Now you can start designing your pattern. Examples are on the other cards.

## Design issues:

- Not everything that can be coded can be stitched.
- Try to avoid too many stitches on the same spot, the fabric might tear.
- Don't forget to think about stitch length.
- You can experiment with stitch length when you refer to card “line”.



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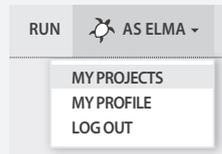
# “SIGN UP” AND SHARE



YOU can:

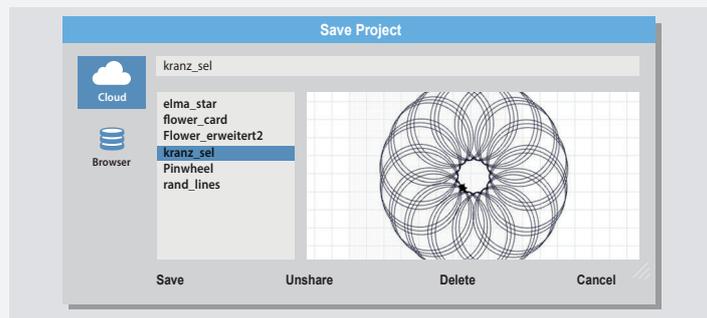
- To sign up, choose a unique username, an email address and a secure password..
- Work without registration and save your designs locally.

Being registered allows you to manage your patterns online and to share them. You can “like” and comment on other users' patterns. Signing up is about becoming part of the community.



Share/Unshare your code: You can do it under [www.turtlestitch.org/myprojects](http://www.turtlestitch.org/myprojects)

Or from within Turtlestitch: File → Save as

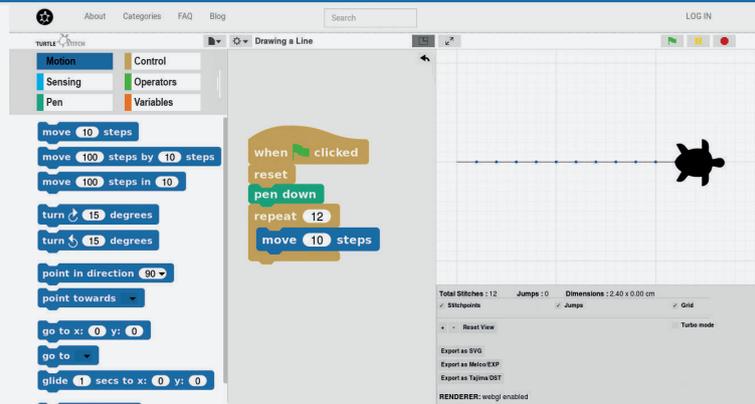


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# START



Here is an overview of the interface of the Turtlestitch tool.



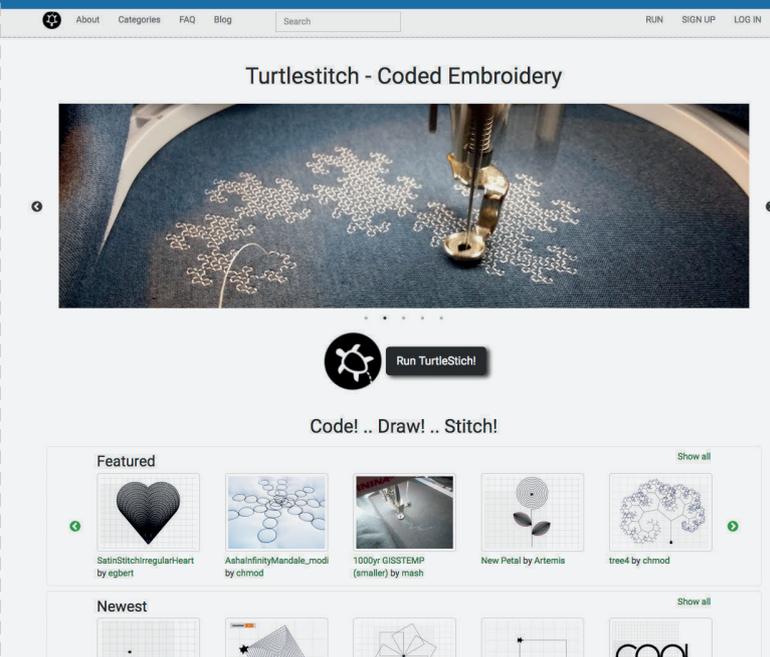
On the left is the “palette” where you find the blocks to code. In the middle is the “scripting area”. Place the blocks here to code. See the card “line” reference to this code example. On the upper right is the “stage” where you see the pattern you coded. On the lower right, there are the options for the stage and for exporting your pattern so that you can save it on a USB drive and load it into the stitching machine.



# “SIGN UP” AND SHARE



In Turtlestitch you can register, but you don't have to.



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# FILE FORMATS



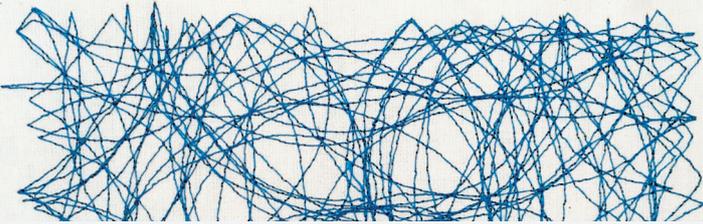
You can and should export and import blocks.

Refer to card "Make a block".

The blocks are not saved online across sessions.  
The file format for blocks is also .xml

To save your block: **File** → **Export blocks...**

To import your block: **File** → **Import...**



The file formats TurtleStitch currently supports for the embroidery patterns are named .dst and .exp.

To export them use:

**File** → **Export as Tajima/DST** or **File** → **Export as Melco/EXP**.

Usually you save them to a USB-Stick which you connect to an embroidery machine in a next step. Follow the instructions of your machine to load and process the embroidery patterns.

If your machine does not support these formats, you need to convert the files.

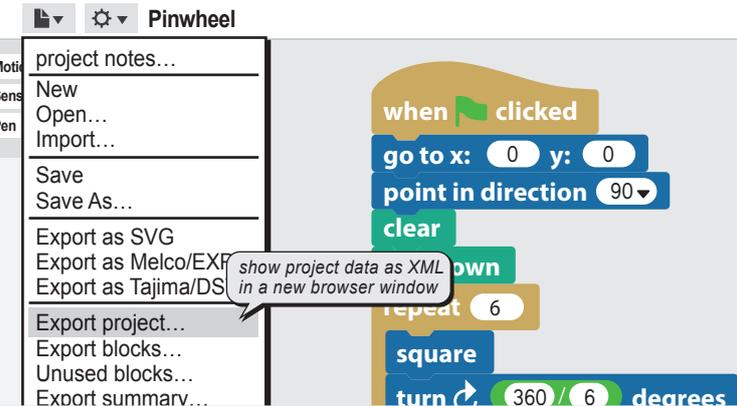
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# FILE FORMATS



Here, we will learn about the different file formats.



You can save your code by selecting **File** → **Export project...**

The name of the File Format for Projects is .xml

E.g. in this case Pinwheel.xml

If you want to open a code from your hard drive use **File** → **Import...** and select the projectname (e.g Pinwheel.xml) from the directory your Projects are saved.



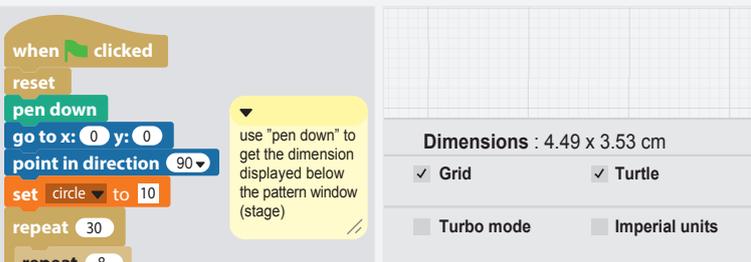
# DIMENSIONS



Every embroidery machine has a limited embroidery area.

Some are bigger than others, but you always need know the the size of your pattern to make sure it fits the area you have.

You can use the "pen down" block to get the dimensions (size) of your pattern calculated and displayed.



Default is metric units (cm), but you can can check the **Imperial Units** switch to get the size of the pattern in inches.

Additionally the grid in the pattern window helps you to get a feeling for the size too.

It is important to think about the size of a pattern right from the beginning, because a scaling for embroideries are tricky.

Can you imagine why? (hint: stitch density)

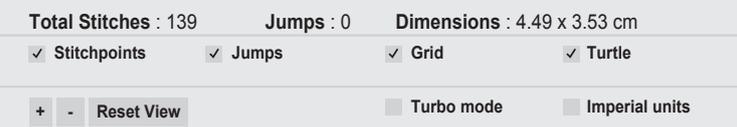
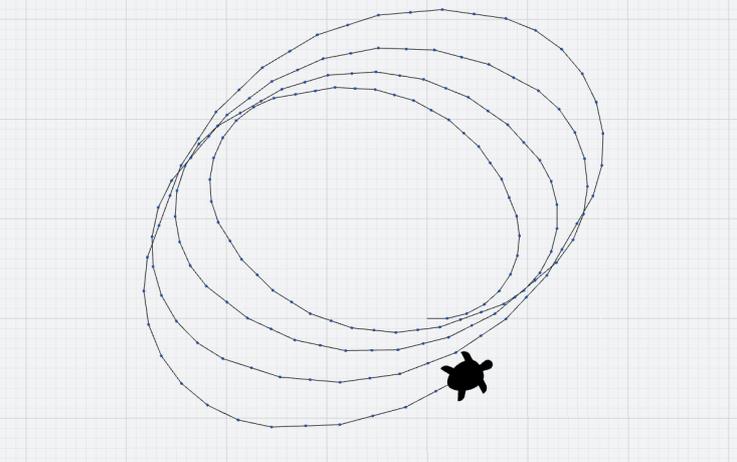
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# DIMENSIONS



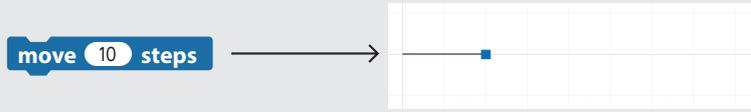
Here you will learn how to deal with dimensions (size) of your designed pattern.



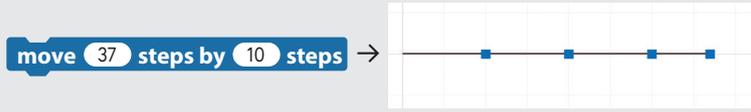
# "MOVE" (STITCH LENGTH) BLOCKS



Let's look into the blocks a bit more:

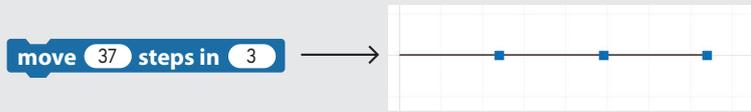


This block makes one stitch of 10 steps (2mm)



This block makes 3 stitches of a distance of 10 steps each and an extra stitch a distance of 7 steps since  $37:10=3$  remainder 7

**\*\*Note:** not all stitches will be of equal length with this block. The remainder will be the shorter stitch at the end of the total distance.



This block makes 3 equal length stitches within a distance of 37 steps.

**\*\*Note:** Each stitch will be of equal length.

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# "MOVE" (STITCH LENGTH) BLOCKS



In this card, we will learn about the different move blocks.

Motion	Control
Sensing	Operators
Pen	Variables

**move 10 steps** ← This block creates one stitch that is a distance of 10 steps or 2mm.

**move 100 steps by 10 steps** ← This block creates a line with a distance of 100 but creates stitches that are each 10 steps.

**move 100 steps in 10** ← This block moves the turtle a distance of 100 but in 10 stitches.

turn 15 degrees

turn 15 degrees

point in direction 90



# COMMENT



```

when clicked
go to x: 0 y: 0
set max_stepsize to 10
set len to 5
clear
pen down
repeat 120
if len > max_stepsize

```

clean up

add comment

scripts pic...

make a block...

Right click the area next to the code for the popup to appear and select "add comment".

Type in your comment.

```

when clicked
  add comment here ...
go to x: 0 y: 0
set max_stepsize to 10
set len to 5
clear

```

By moving it over a block, you can connect it to a specific block.

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# COMMENT



Now, we will learn to add a comment to our code.

Comments help understanding your code, like in that example

```

when clicked
  This block represents the start of a project
reset
  resets everything
pen down
  "pen down" is required to start drawing. It also instructs the machine to set down the needle

```

"pen down" is required to start drawing. It also instructs the machine to set down the needle

What adding a comment to a code does:

- Helps explain the code
- Helps others understand the blocks and the purpose in the code



# LINE



This example shows you how to draw a line of 24 mm (~1 inch) length

when clicked

go to x: 0 y: 0

point in direction 90

clear

pen down

repeat 12

move 10 steps

← The first three blocks put the cursor back to the (0,0) position, set the direction and clear the stage.

← Use "pen down" to draw.

← "Repeat" repeats the blocks inside a certain number of times.

← "Move 10 steps" to define the length of a single stitch.

The number of steps determines the size of the individual stitch.  
10 steps = 2 mm stitch  
20 steps = 4 mm stitch

Feel free to experiment!

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# LINE



Now we will stitch a line.  
Follow the steps and try to make your own copy of the code!



# CIRCLE



Blocks Needed:

repeat 72

move 10 steps

turn 5 degrees

← The block "Repeat" repeats the blocks inside 72 times.

← This block directs the turtle to move forward, making a stitch.

← This block turns the turtle clockwise, the specified number of degrees.

Put the blocks together, run the code, and we just stitched a circle!

when clicked

pen down

repeat 72

move 10 steps

turn 5 degrees

pen up

For a smaller circle decrease the number of repeats and set turn to  $360 / (\text{number of repeats})$ .

Ex: set repeat to 36 and set turn to 10 degrees.

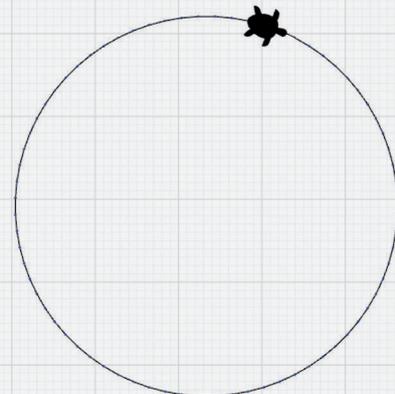
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# CIRCLE



Let's stitch a circle now.  
Follow the steps and try to make your own copy of the code!



# SQUARE



Blocks Needed:

```

repeat 20
  move 10 steps
  turn 90 degrees
  
```

- ← "Repeat" repeats the blocks inside a certain number of times.
- ← "Move" moves the turtle forward a certain number of steps.
- ← "Turn" turns the turtle a certain number of degrees in the direction of the arrow.

Put the blocks together, run the code, and we just stitched a square!

```

when clicked
  pen down
  repeat 4
    repeat 20
      move 10 steps
      turn 90 degrees
  pen up
  
```

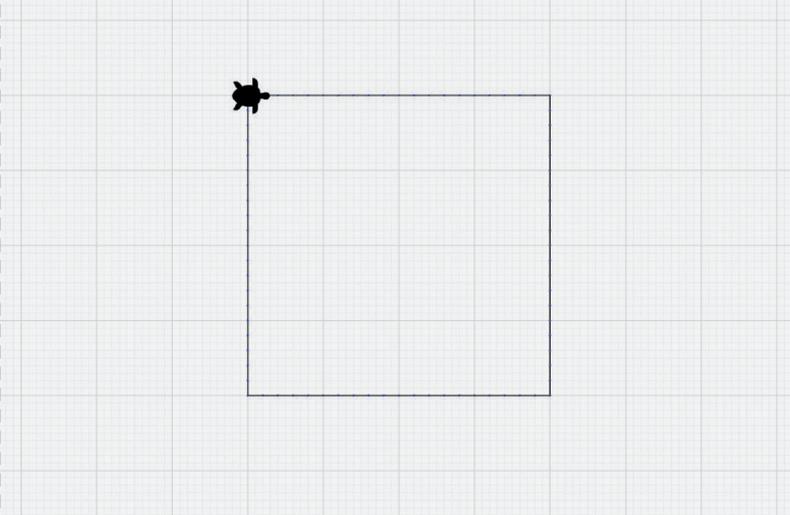
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# SQUARE



Now, we will stitch a square. Follow the steps and try to make your own copy of the code!



# PINWHEEL



Blocks Needed:

```

repeat 10
  square
  turn 15 degrees
  
```

- ← "Repeat" repeats the blocks inside a certain number of times.
- ← Insert a block to make the squares. Refer to cards "Block" and "Square".
- ← "Turn" turns the turtle a certain number of degrees in the direction of the arrow.
- ← This operator block divides inputs.

Put the blocks together, run the code, and we just stitched a pinwheel!

```

when clicked
  go to x: 0 y: 0
  point in direction 90
  clear
  pen down
  repeat 6
    square
    turn 360 / 6 degrees
  pen up
  
```

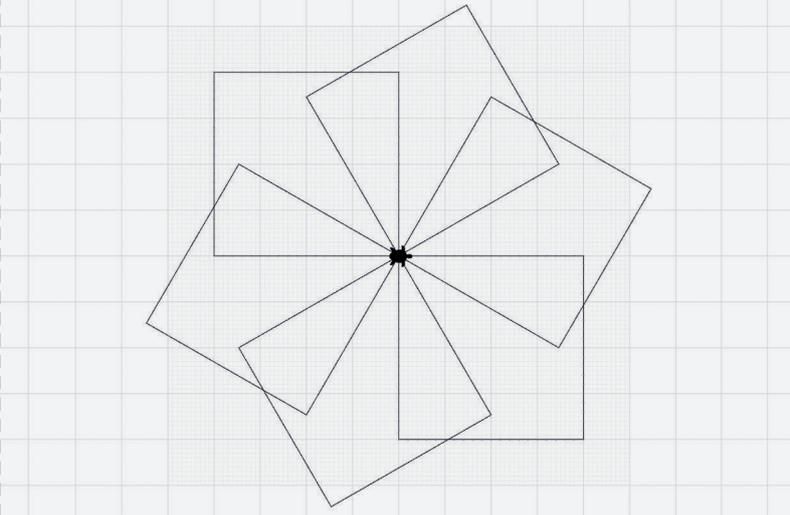
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# PINWHEEL



Now, we will stitch a pinwheel from squares. Follow the steps and try to make your own copy of the code!



# FLOWER



Blocks Needed:

```
repeat 5
circle
turn 72 degrees
```

- ← "Repeat" repeats the blocks inside a certain number of times.
- ← Insert a block to make the circle. Refer to cards "Block" and "Circle".
- ← "Turn" turns the turtle a certain number of degrees in the direction of the arrow.

Put the blocks together, run the code, and we just stitched a flower!

```
when clicked
pen down
repeat 5
circle
turn 72 degrees
pen up
```

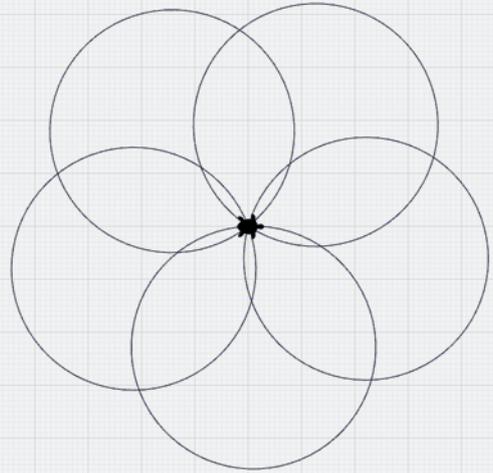
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# FLOWER



Now, we will stitch a simple flower from circles. Follow the steps and try to make your own copy of the code!



<https://creativecommons.org/licenses/by-nc/4.0/deed.de>



# RESET



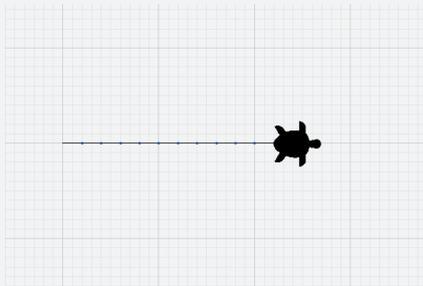
What the block "reset" does:

- Goes to (0,0)
  - Points in direction (90) right
  - Clears the stage
- This block moves the turtle back to the default setting

Example

```

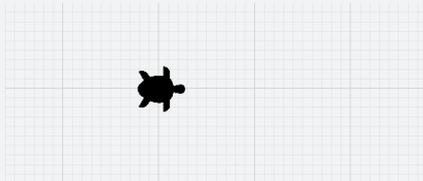
when clicked
pen down
repeat 10
move 10 steps
pen up
  
```



If you want to clear the stage or made a mistake in the code, use the block "reset":

```

reset
  
```

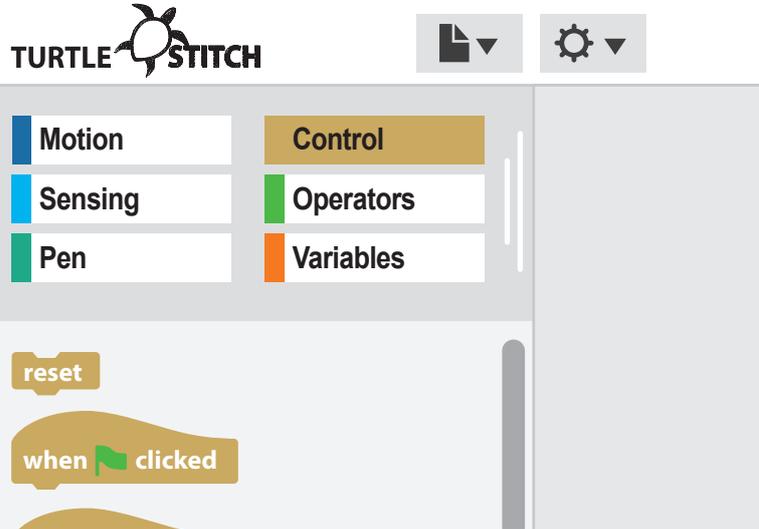


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# RESET



Now, we will learn about the "reset" block.



# BLOCK



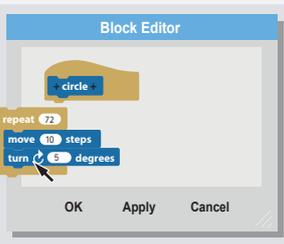
Steps Needed:



← Ctrl+click, right click or Alt+click the scripting area and click "make a block..."



← Choose the palette (in this case the "Motion" palette) your block is fitting in, it's specific type (Command) and label it, by typing in "circle".



← Program your custom block by adding the blocks you want to use in the block editor. In this case, use the "Circle" card for reference. Your custom block will now appear at the bottom of the palette/color menu you chose.

Congratulations!

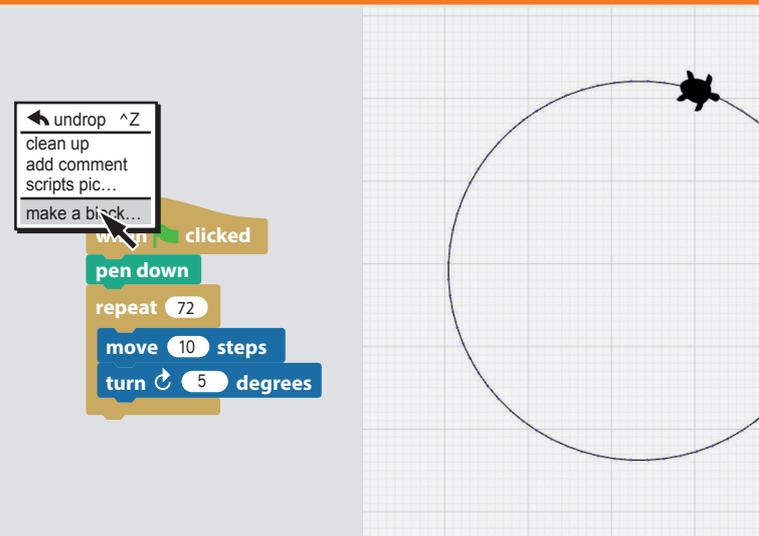


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# BLOCK



Now, let's make a block. A block is a great tool to simplify your code, especially when you want to use something repeatedly. In this example we define a block named "circle".



# TRIANGLE SPIRAL



Next, arrange your code blocks in the correct order and test your code! You can experiment by:

```

when clicked
  reset
  pen down
  set nr_stitches to 1
  repeat 30
    repeat nr_stitches
      move 10 steps
      turn 120 degrees
      change nr_stitches by 1
  
```

- Changing the degrees in the “turn” command by one or two (e.g.: 118 or 121).
- Changing the number of stitches in the Variable you created by a small amount.

Congratulations on making your first Variable!

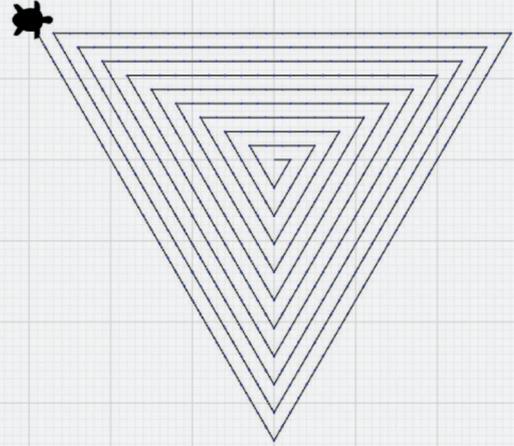
Username: jlin2017



# TRIANGLE SPIRAL



In this tutorial, we will stitch a triangle spiral. Starting from the middle, each line of the triangle extends outward by one stitch. By creating this spiral, you'll learn about the powerful concept of Variables!



→ “Change by 1” (also found in the Variables palette) changes the value of a Variable on a repeat. You must indicate which Variable this command will affect by selecting the down arrow and selecting your Variable from the list.

```
change [nr_stitches] by 1
```

→ “Set to 0” (found in the Variables palette) defines the initial value of a Variable.

```
set [nr_stitches] to 0
```

We need two more commands to make our Variable work.

→ The “turn 120 degrees” block is the turn after each straight line. the number of stitches per straight line. code block. This Variable will define from the list to the empty “repeat” in the palettes, drag your new Variable

```
repeat [nr_stitches]
  move 10 steps
  turn 120 degrees
```

You can find your new variable listed in the Variables palette. Click or unclick the checkbox next to the Variable to either show or hide it on the stage.

In the Variables palette, click on “Make a variable” and give it a name.



Now make your Variable!

whose sides are all the same length).

- “Turn 120 degrees” creates the corners of an equilateral triangle (a triangle whose sides are all the same length).
- “Move 10 steps” means to move one single stitch.
- “Repeat in this case, will repeat the number of straight lines in the spiral. (We'll define the repeat Variable below)
- In TurtleStitch, “pen down” stands for “needle down.”
- These are the starting and reset commands from the Control palette.

```

when clicked
  reset
  pen down
  repeat 30
    repeat [nr_stitches]
      move 10 steps
      turn 120 degrees
  
```

Start by selecting these code blocks from the Control, Pen, and Motion palettes: